

Type of Products	Size Ø, mm	Length, mm	Steel Grade	Normative document for the products
Structural carbon and alloyed steel grades				
Hot-rolled square billet	from 45 to 100	3000-6000	1117, 4130, 4140, 4340, 5160, 8620, 9260 C10-C60 S355; S235, 25CrMoS4, 34CrMoS4, 42CrMoS4, 16MnCrS5, 17Cr3, 41Cr4, 55Cr3 18CrNiMo7-6, E335, CF53 51CrMoV4, 50CrV4, 60SiCr7 230M07, 530A40, 080A4 805H20, 080M40, 070M20 150M19, 605M36, 709M40 and other steel grades	ASTM A29/A29M, DIN EN 10083, DIN EN 10084, DIN EN 10025, DIN EN 10089, BS 970 Considering additional requirements of a customer in conformity with specially developed normative documents
Hot-rolled bars: Round square hexagonal flat	12-110 12-90 12-41 Thickness 4-60 width 16-100			
Turned bars (tolerance - h9, h10, h11)	14-105			
Cold-drawn bars (tolerance - h11, h12) round square hexagonal	5-60 6-40 6-55	2500-6000		
Steel grades containing chromium and nickel				
Turned bars (tolerance - h9, h10, h11)	14-100	3000-6000	100Cr6, 100CrMnSi6-4, 15CrNi6, 16NiCrMo13, 17CrNiMo6, 18NiCr5-4, 18CrNi8, 20NiCrMoS2-2, 20NiCrMo2-2, 23MnNiMoCr5-4, 27MnCrB5-2, 30NiCrMo16, 32CrAlMo7-10, 33MnCrB5-2, 34CrNiMo6, 45SiCrMo16.46SiCrMo6, 58CrMoV4	DIN EN 10085 Considering additional requirements of a customer in conformity with specially developed normative documents
High-speed steel grades				
Turned bars (tolerance - h9, h10, h11)	14-47	3000-6000	1.3243, HS6-5-2-5, M1, M7, T1	ASTM A600, DIN EN ISO 4957 Considering additional requirements of a customer in conformity with specially developed normative documents
	14-76		1.3392	
	14-95		1.3343, 1.3390, HS6-5-2C, M2	
Tool steel grades				
Turned bars tolerance - h9, h10, h11)	14-100	3000-6000	A2, H10, H11, H13, 1095, 1.2365, 1.2343, 1.2344, 1.2550, 1.2714, 1.2767, 1.2842	ASTM A600, DIN EN ISO 4957 Considering additional requirements of a customer
	14-47		1.2379	
	14-100		L6, O1, O2, S5, S7	
Stainless steel grades				
Turned bars (tolerance - h9, h10, h11)	14-100	3000-6000	303, 304, 304L, 316, 316L, 309, 310, 321, 347, 410, 420, 416, 1.4034, 17-4PH, 1.4301, 1.4571, 1.4021, 1.4404	ASTM A276, ASTM A479/A479M
	14-47		630	